

9.1 Using the 5/16" wrench, turn and hold the top hinge pin one Full arc toward the handle of the door (**Figure 1**).

9.2 While holding the 5/16" wrench and hinge pin in place, tighten the jam Nut with the 11/16" wrench (supplied) (**Figure 2**).

9.3 To add tension, hold the hinge pin with the 5/16" wrench in a starting Position to sustain tension when loosening the jam nut with the 11/16" Wrench. Repeat step 6.1 and 6.2.

9.4 Repeat step 9.3 until the desired tension is obtained.

9.5 The desired tension is a "SELF-CLOSING". To check for proper closing speed, open the door 6 to 8 inches, and watch it "self-close". Do not over-torque the door. **DOORS SHOULD NOT SLAM AGAINST THE FRAME. THEY SHOULD CLOSE QUICKLY AND SOFTLY TO PREVENT DAMAGE TO THE GASKET.**

9.6 Repeat the above steps to set the tension on the remaining doors.

9.7 Make sure all doors are "self-closing" properly, THEN close all doors.



Figure 1



Figure 2



CAUTION:

Risk of injury. Pinching hazard due to potential pre-loaded pressure.

NOTE: The typical tension used as a "self-close" of the door when the door is released from a point approximately 6" to 7" open.

NOTE: Do not completely remove both the hinge pin and the slide pin at the same time.

